



- NOTES:
- HARDWARE MAY ACHIEVE A MAXIMUM WINDOW SIZE OF 24"W X 72"H (RESIDENTIAL). PER AAMA HARDWARE LOAD TEST. -53 LB SASH PERMITTED FOR AAMA HARDWARE LOAD TEST (RESIDENTIAL). -FOR COMMERCIAL RATING THE MAXIMUM FRAME AREA (WIDTH X HEIGHT) MUST BE REDUCED BY 20%. CHECK WITH EXTRUDER FOR PROFILE PERFORMANCE DATA.
  - HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUM AS MANUFACTURING TOLERANCES ALLOW.
  - SNUBBERS RECOMMENDED ON WINDOWS OVER 30 INCHES HIGH, CENTERED ON SASH AND FRAME ON HINGE SIDE OF THE WINDOW. SEE SNUBBER APPLICATION DRAWING.
  - WARNING! IT IS RECOMMENDED TO INSTALL HINGE STOPS 24309 IN EACH HINGE TRACK FOR SAFETY.
  - WARNING! SHIPPING BLOCKS 24784 IS RECOMMENDED IN EACH WINDOW ASSEMBLY. REFERENCE TECH NOTE #13 FOR CORRECT INSTALLATION OF SHIPPING BLOCKS.
  - WARNING! ONLY TRAINED PROFESSIONALS SHOULD DISCONNECT HARDWARE TO SERVICE WINDOWS. FAILURE TO DO SO COULD CAUSE SERIOUS WINDOW DAMAGE AND/OR PERSONAL INJURY.
  - REFERENCE TECH NOTE #7 AND 9 FOR MOUNTING SCREW COMPATIBILITY AND CORROSION INFORMATION.
  - REFERENCE TECH NOTE #8 FOR PROPER CARE OF HARDWARE.
  - SEE TECH NOTE #14 FOR PROPER INSTALLATION OF AN OPERATOR COVER AND NESTED FOLDING HANDLE.
  - REFERENCE TECH NOTE #3 FOR SASH SAG TIPS.
  - SEE WEBSITE FOR COVER AND HANDLE OPTIONS.

ITEM #	PART NO.	DESCRIPTION	QTY.
1	50.80.XX.XXX	OPER, ENCORE LH G REV DTAD	1
2	12616.XX	HDL/CVR, (RH) G ENCORE TANGO	1
3	14702.XX	BRACKET, NH S STUD	1
4	14.05.00.XXX	HGE CSM UL TRK HF	1
5	14.05.00.XXX	HGE CSM LL TRK HF	1
6	14.75.00.XXX	HGE CSM UL ARM -- REG EG SP	1
7	14.75.00.XXX	HGE CSM LL ARM -- REG EG SP	1
8	24309	HINGE STOP	2
9	19240	SCREW 8X1 PH FH SMS YZF (OPERATOR, TRACK, STUD BRACKET)	10
10	19110	SCREW 7X3/4 PH FH SMS YZF	8
11	19195	SCREW 7X3/4 PH FU TYP.A.S5410	14
12	12XXXX	FOAM-TITE BULB SEAL	

